



Date: 21.02.2012

Date of test: 11.01.2012

GOV-0807

CUSTOMER :
MULTIFARB SP Z.O.O.
 UL.HANDLOWA 4
 35-103 RZESZÓW
 POLONIA
PRODUCT : **RWB-50**
DESCRIPTION... : **TGIC FREE POLYESTER HIGH GLOSS BLACK**
COLOUR : **BLACK**
RAL : **9005**
BATCH : **85566**
TOXICITY : **S0**
C.SCHED :
Nr. LICENCE .. : **QUALICOAT P-0324 - G.S.B. - 144 B**

TEST

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SPECIFICATIONS

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RESULTS

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*** POWDER PROPERTIES ***

TEST	SPECIFICATIONS	RESULTS
Thickness	UNE 48031-80	60 - 80 µm
Particle size Mean	Average	42,000 - 52,000 µm
Particle size < 10	10 µm	%
Particle size > 100	100 µm	%
Curing		15 - 180 °C
Application System		Triboelétric / Electrostátic
Application Properties		Good

*** FILM PROPERTIES ***

TEST	SPECIFICATIONS	RESULTS
Aspect		GOOD
Gloss 60°	UNE EN ISO 2813	88 %
Colour DE		1,27
Colour DL		1,20
Colour Da		-0,15
Colour Db		0,38
Mandrel Folding	UNE EN ISO 1519	< = 5 mm
Test(Stamping)	UNE 48183-84	> = 1 mm
Direct Impact	UNE-EN ISO 6272	> = 70 cm
Inverse Impact	UNE-EN ISO 6272	> = 70 cm
Adhesion	UNE EN ISO 2409	GT0

