



Date: 12.01.2012

Date of test: 09.01.2012

GOV-0807

CUSTOMER :
MULTIFARB SP Z.O.O.
UL.HANDLOWA 4
35-103 RZESZÓW
POLONIA
PRODUCT : **RWSZ-7930**
DESCRIPTION... : **TGIC FREE POLYESTER SATIN METALLIC**
COLOUR : **GREY**
RAL : **9007SIM**
BATCH : **85539**
TOXICITY : **S0**
C.SCHED :
Nr. LICENCE .. : **QUALICOAT P-0421**

TEST

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SPECIFICATIONS

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RESULTS

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*** POWDER PROPERTIES ***

Thickness	UNE 48031-80	60 - 80 µm	70 µm
Particle size Mean	Average	45,000 - 52,000 µm	47,100 µm
Particle size < 10	10 µm	%	4,37 %
Particle size > 100	100 µm	%	3,90 %
Curing	185°C	15 min	15 min
Application System			Electrostatic
Application Properties			Good

*** FILM PROPERTIES ***

Aspect			GOOD
Mandrel Folding	UNE EN ISO 1519	< = 5 mm	5 mm
Direct Impact	UNE-EN ISO 6272	> = 50 cm	50 cm
Inverse Impact	UNE-EN ISO 6272	> = 50 cm	50 cm
Adhesion	UNE EN ISO 2409		GTO

